

ITW Permatex  
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## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

**Product Name:** ULTRA BLUE GASKET MAKER 3.35 OZ  
**Item No:** 81724  
**Product Type:** Elastomeric rubber

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component:	Weight%	ACGIH; TLV-TWA	OSHA PEL
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	20-40	Not listed	Not listed
CALCIUM CARBONATE 471-34-1	20-40	10 mg/m <sup>3</sup>	Not listed
LIMESTONE 1317-65-3	10-30	Not listed	15 mg/m <sup>3</sup>
SYNTHETIC ISOPARAFFINIC HYDROCARON 64742-47-8	5-15	Not listed	Not listed
VINYL OXIMINOSILANE 2224-33-1	<5	Not listed	Not listed
STEARIC ACID 57-11-4	<2	Not listed	Not listed
2-BUTANONE OXIME 96-29-7	0.5-2.0	Not listed	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** May cause eye and skin irritation. When this product is exposed to moisture, butanone oxime may be formed. May be harmful if swallowed. May irritate lips, gums, tongue, mouth, nose and throat.  
**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation  
**Signs and Symptoms of Exposure:** Butanone oxime produced during curing is toxic and irritates eyes, nose and throat. Overexposure to the silane may cause coma and respiratory failure.  
**Aggravated Medical Condition:** Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

### 4. FIRST AID MEASURES

**Ingestion:** Rinse mouth. If swallowed, do not induce vomiting - seek medical advice. Never give anything by mouth to an unconscious person.  
**Inhalation:** Move to fresh air in case of accidental inhalation of vapours. If symptoms persist, call a physician.  
**Skin Contact:** Wipe off material with paper towel or cloth. Wash off with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before re-use.  
**Eye Contact:** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** >200°F TCC  
**Recommended Extinguishing Media:** Carbon Dioxide, Dry Chemicals, Foam.  
**Special Fire-Fighting Procedures:** Water spray may be ineffective on flames but should be used to keep fire-exposed containers cool.  
**Hazardous Products of Combustion:** Oxides of carbon, Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Formaldehyde  
**Unusual Fire/Explosion Hazards:** None.  
**Lower Explosive Limit:** n/d  
**Upper Explosive Limit:** n/d

## 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Wipe or scrape up spill material. Maintain good ventilation for large spills. Place scrap material in a well-ventilated area and allow to cure to rubber. Clean up spills thoroughly as residue is slippery.

## 7. HANDLING AND STORAGE

**Storage:** Keep containers tightly closed in a cool, well-ventilated place. Store away from water or moisture.  
**Handling:** Avoid contact with skin and eyes. Do not wear contact lenses. Wash thoroughly after handling. Product may cause surfaces to become slippery.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Eyes:** Safety glasses.  
**Skin:** Neoprene or nitrile gloves recommended.  
**Ventilation:** Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.  
**Respiratory Protection:** An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

**Comments:** When heated to temperatures above 300 degrees F. in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Blue paste  
**Odor:** Mild  
**Boiling Point:** Not applicable, polymeric material  
**pH:** Does not apply  
**Solubility in Water:** Polymerized  
**Specific Gravity:** 1.44  
**VOC(Wt.%):** 3.1%, 44.75 g/l  
**Vapor Pressure:** <5 mm Hg @ 80°F  
**Vapor Density (Air=1):** 3.0  
**Evaporation Rate:** Not Determined

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable at normal conditions  
**Hazardous Polymerization:** Will not occur  
**Incompatibilities:** Polymerized by contact with moisture, Strong oxidizers, Acids, Iron  
**Conditions to Avoid:** Exposure to moisture  
**Hazardous Products of Combustion:** Oxides of carbon, Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Formaldehyde

## 11. TOXICOLOGICAL INFORMATION

See Section 3

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

**Recommended Method of Disposal:** Disposal should be made in accordance with federal, state and local regulations.  
**US EPA Waste Number:** NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

**DOT (49CFR 172)**

**U.S. Department of Transportation - DOT - 49 CFR (Ground)**

**DOT Shipping Name:** Not regulated  
**Hazard Class:** None  
**UN/ID Number:** None

**IATA (Air)**

**Proper Shipping Name:** Not regulated  
**Class or Division:** None  
**UN/ID Number:** None

**Product Name:** ULTRA BLUE GASKET MAKER 3.35 OZ

**Item No.** 81724

**IMDG (Vessel)**

**Proper Shipping Name:** Not regulated  
**Hazard Class:** None  
**UN Number:** None  
  
**Marine Pollutant:** None

**15. REGULATORY INFORMATION**

**SARA 313 Chemicals:** The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

**California Proposition 65:** No California Prop 65 chemicals are known to be present at or above the No Significant Risk Level

**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

**16. OTHER INFORMATION**

**Estimated NFPA Rating:** HEALTH 1, FLAMMABILITY 1, REACTIVITY 0.

**Estimated HMIS Classification:** HEALTH 1, FLAMMABILITY 1, PHYSICAL HAZARD 0

(NFPA is a registered trademark of the National Fire Protection Association)

(HMIS is a registered trademark of the National Paint and Coatings Association)

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